Freezing door panel change

- 1.Door panel removal
- ①.Remove the three screws





2. Take out the door frame strip

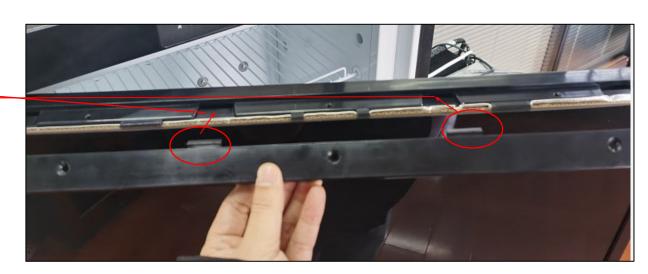
Hold down



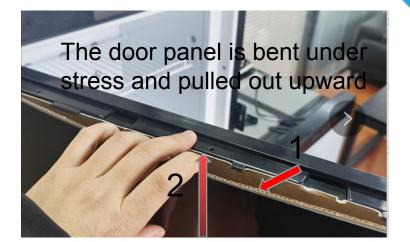
Push up

Freezing door panel change

Clamping position of door frame strip



③.Pull out the door panel



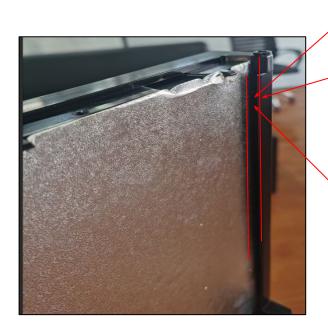
Appearance after the door panel taken out



Limit slot

Freezing door panel replacement

2.Door panel installation

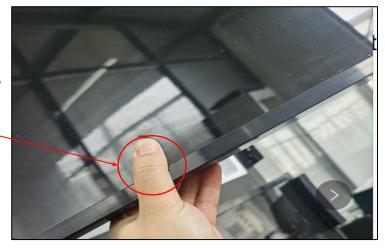


1.Bend the door panel and then insert into the Limit slot



Freezing door panel replacement

- 2.Door panel installation
- 2).Press the door panel so that the bottom of the door panel enters the limit slot





- ③.Put the door frame strip into the clamping position obliquely and press it tightly
- 4.Install 3 screws

Refrigeration door panel replacement

- 1.Door panel removal
- 1. Turn the refrigerator upside down and take out 3 screws from the bottom of the refrigerator door
- 2. The remaining steps are the same as the freezing door panel



Bottom of refrigerator

Door hinge direction change

- 1.Door disassembly
- 1. Remove the 2 screws



②.Remove the display panel





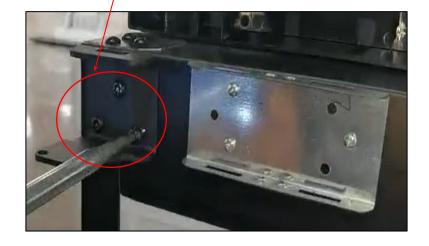
Door hinge direction change

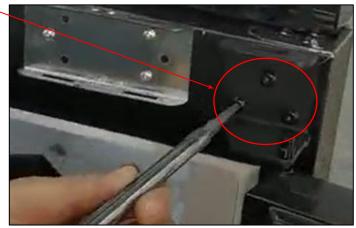
2.Remove the upper hinge





When removing the last screw, another person needs to grasp the door to prevent it from falling





Door hinge direction change

3.Remove the top hinge and lift the rear door up and out



Door hinge direction change

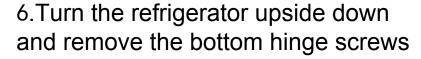
4. Open the refrigeration door 170 degrees, and then take out the two screws of the middle hinge

When removing the last screw, another person needs to grasp the door to prevent it from falling



Door hinge direction change

5.Remove the middle hinge and lift the refrigerator door up and out









Door hinge direction change

7.Remove the bottom hinge rotation shaft



8.After turning the bottom hinge plane 180 degrees, reinstall the removed rotating shaft on the hinge



Door hinge direction change

10.Install the lower hinge by reinstalling the rotating shaft on the other side of the bottom of the refrigerator

11.Restore the refrigerator to normal upright position

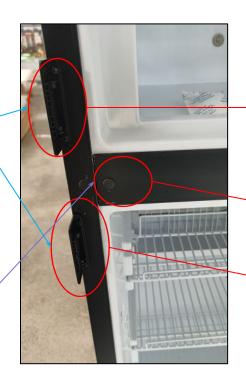


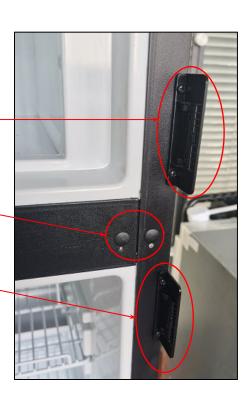


Door hinge direction change

12.Remove the screws of the door buckle seat, turn the door buckle seat 180 degrees and fix it with screws

13. Take out the screw hole plug and install it in the screw hole on the other side





Door hinge direction change

14.Install the refrigeration door, and align the hole at the bottom of the refrigeration door with the rotating shaft of the lower hinge



15. Take out a new hinge base from the plastic bag



16.Remove the right middle hinge rotating shaft



Door hinge direction change

17.Install the removed rotating shaft on the new middle hinge base taken out from the plastic bag



18. Align the rotating shaft with the mounting hole of the refrigeration door, open the door 170 degrees, and fix the middle hinge seat with 2 screws



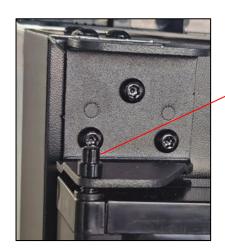


Door hinge direction change

19. Align the mounting hole at the bottom of the freezing door with the hinge rotation shaft and put it in

20.Remove the top right hinge rotating shaft and install it on the top left hinge base





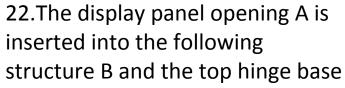




Both hinge seats at the top need to be installed, and there is no rotating shaft on one side

Door hinge direction change

21. The freezer door is opened more than 90 degrees











Door hinge direction change

23. The picture on the right shows the state of completing insertion. Both sides need to be checked





24. Secure the display panel at the bottom with two screws



Removal and installation of buckle

1.Use a slotted screwdriver to push up the rotating axial direction of the spring section

2.Pull the handle outward after the rotating shaft is separated from the mounting hole





Removal and installation of buckle

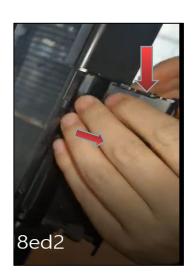
3.Press and hold with your fingers according to the right picture, and pull the other side outward

Pull outward

Press and hold

Clamping position

4.Press down with your hand and pull outward





Removal and installation of buckle

5. Pull the spring outward

6.Align the rotating shaft with the door buckle mounting hole

7.Press and hold the spring and push it inward. The rotating shaft on the spring side presses against the end face of the door and releases the spring

8. Then move the buckle so that the rotating shaft enters the mounting hole







Rotation axis



Removal and installation of buckle

9.Put the red circle marked bump in the right picture into the groove

10.Press down and push in laterally



